

## 4.9L Ford "Big Six" Development Program

INTAKE only port flow comparison as of 11/24/18

| <i>JR EFI U-Flow</i> |            |  | <i>SR EFI U-Flow</i> |            |
|----------------------|------------|--|----------------------|------------|
| <i>lift</i>          | <b>CFM</b> |  | <i>lift</i>          | <b>CFM</b> |
| 0.100                | 60         |  | 0.100                | 64         |
|                      |            |  |                      |            |
| 0.200                | 108        |  | 0.200                | 112        |
|                      |            |  |                      |            |
| 0.300                | 146        |  | 0.300                | 170        |
|                      |            |  |                      |            |
| 0.400                | 192        |  | 0.400                | 218        |
|                      |            |  |                      |            |
| 0.500                | 214        |  | 0.500                | 252        |
|                      |            |  |                      |            |
| 0.550                | 230        |  | 0.550                | dnf*       |
|                      |            |  |                      |            |
| 0.600                | 234        |  | 0.600                | 260        |
|                      |            |  |                      |            |
| 0.650                | 234        |  | 0.650                | 264        |
|                      |            |  |                      |            |
| 0.700                | dnf*       |  | 0.700                | 263        |
|                      |            |  |                      |            |
| 0.750                | dnf        |  | 0.750                | 263        |

Notes: dnf= Did not Flow

Operator Buddy "O"

Raw Flow data corrected to 28" Water

Jr head Final pre production data no further development anticipated

Sr head pending port wall thickness verification to meet OUR minimum standards.

Complete Exhaust flow data to follow for both Heads prior to release.

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