

Headliner - Crew Cab

Removal

NOTE: Removal steps in this procedure may contain installation details.

NOTE: Steering wheel should be in the full inward and upward position for headliner removal.

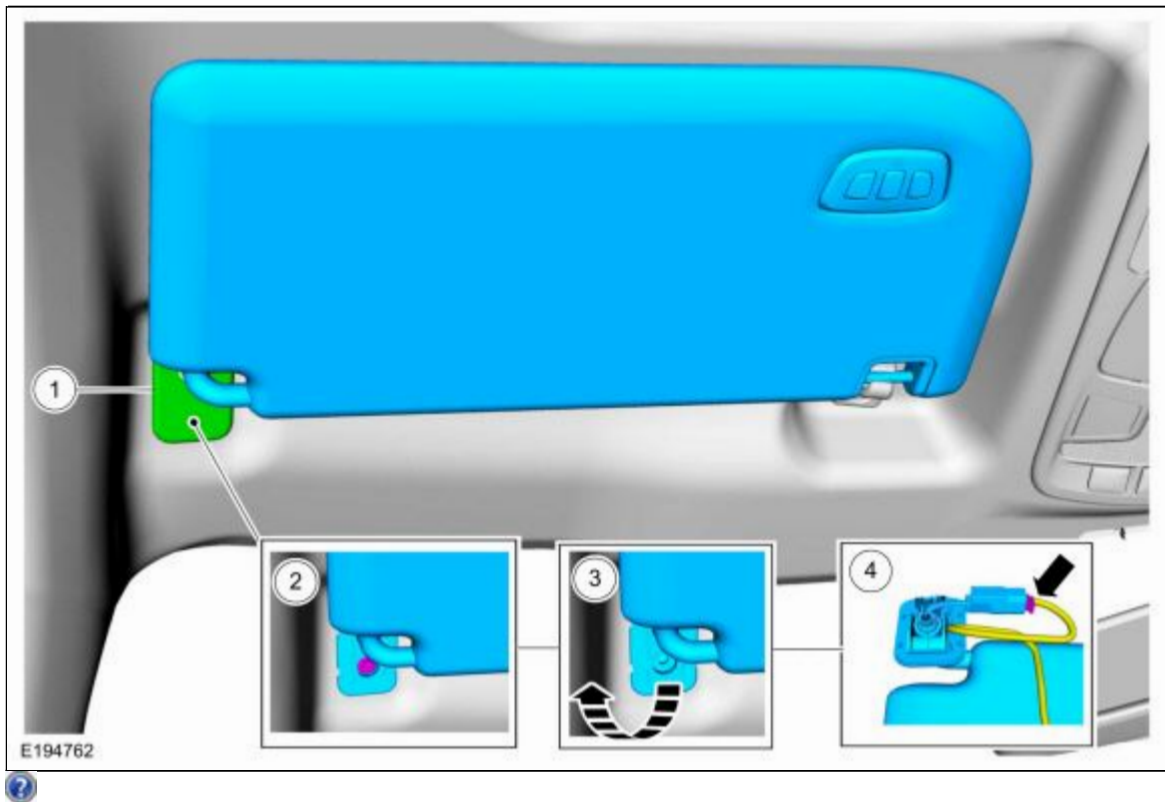
1. Remove the following items:
 1. On both sides.
Remove the A-pillar trim panels.
Refer to: [A-Pillar Trim Panel](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).
 2. On both sides.
Remove the B-pillar trim panels.
Refer to: [B-Pillar Trim Panel - Crew Cab](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).
 3. On both sides.
Remove the C-pillar trim panels.
Refer to: [C-Pillar Trim Panel](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).
 4. On both sides.
Remove the front seats.
Refer to: [Front Seat](#) (501-10A Front Seats, Removal and Installation).
 5. If equipped.
Remove the front center seat.
Refer to: [Front Center Seat](#) (501-10A Front Seats, Removal and Installation).
 6. If equipped.
Remove the floor console.
Refer to: [Floor Console](#) (501-12 Instrument Panel and Console, Removal and Installation).
 7. On passenger side.
Remove the front door.
Refer to: [Front Door - Crew Cab/Regular Cab](#) (501-03 Body Closures, Removal and Installation).

2. **NOTE:** LH side shown, RH side similar.

On both sides.

Remove the sun visor.

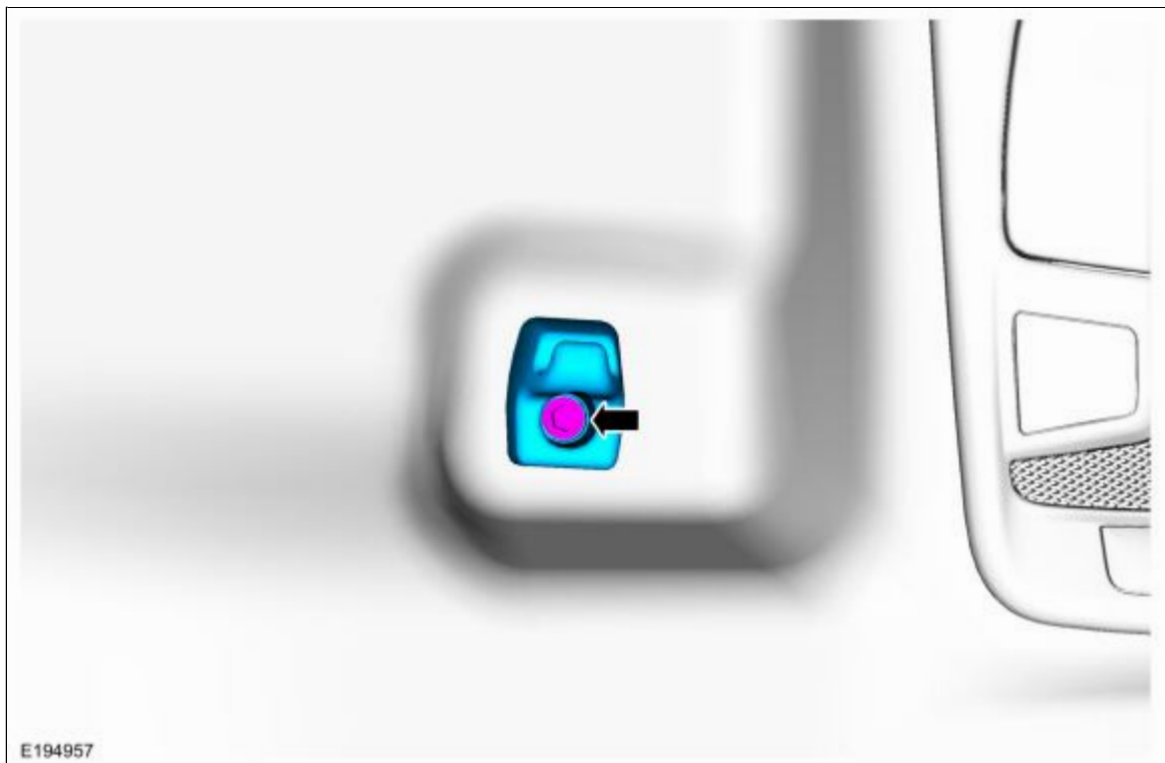
1. Remove the screw cover.
2. Remove the screw.
3. Remove the sun visor.
4. If equipped.
Disconnect the electrical connector.



3. **NOTE:** LH side shown, RH side similar.

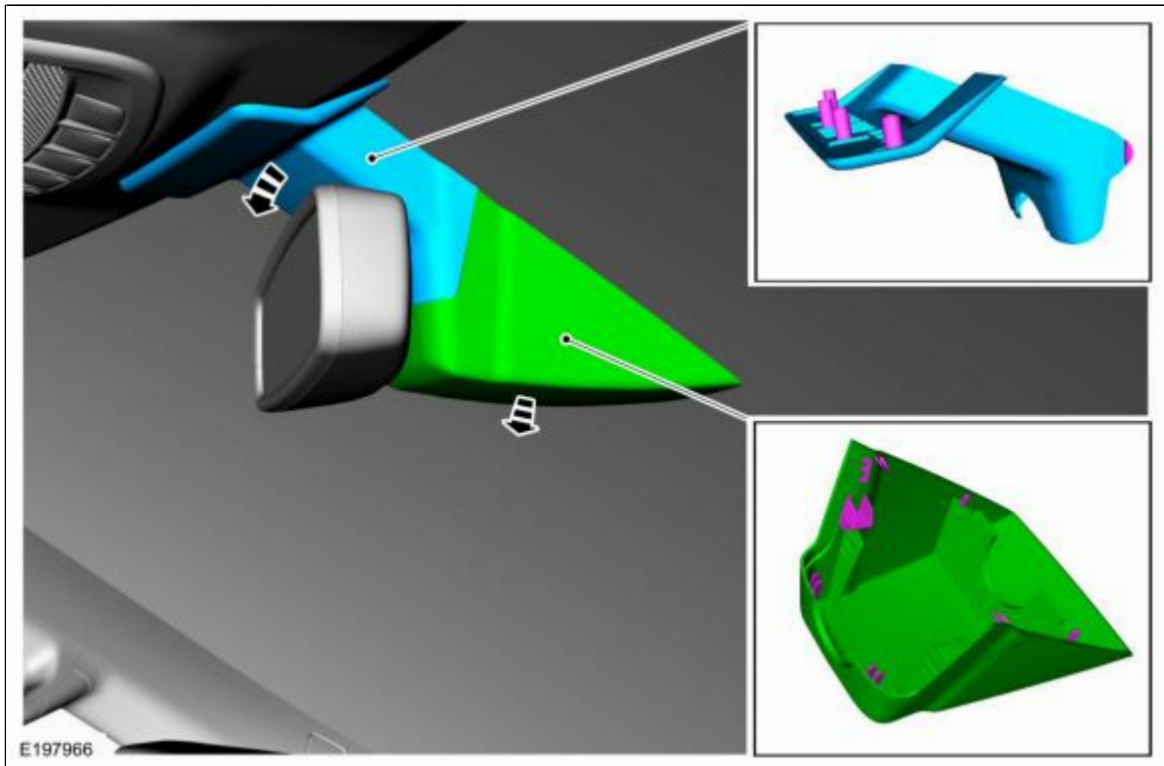
On both sides.

Remove the screws and the sun visor clips.

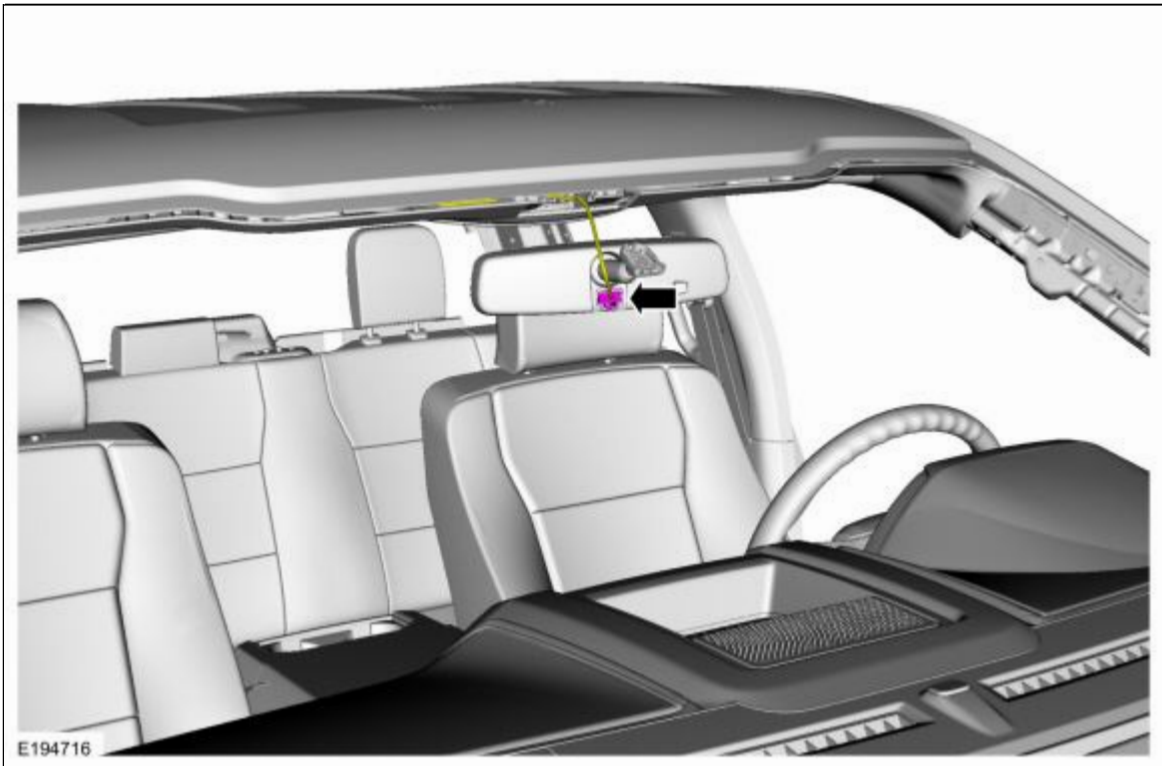




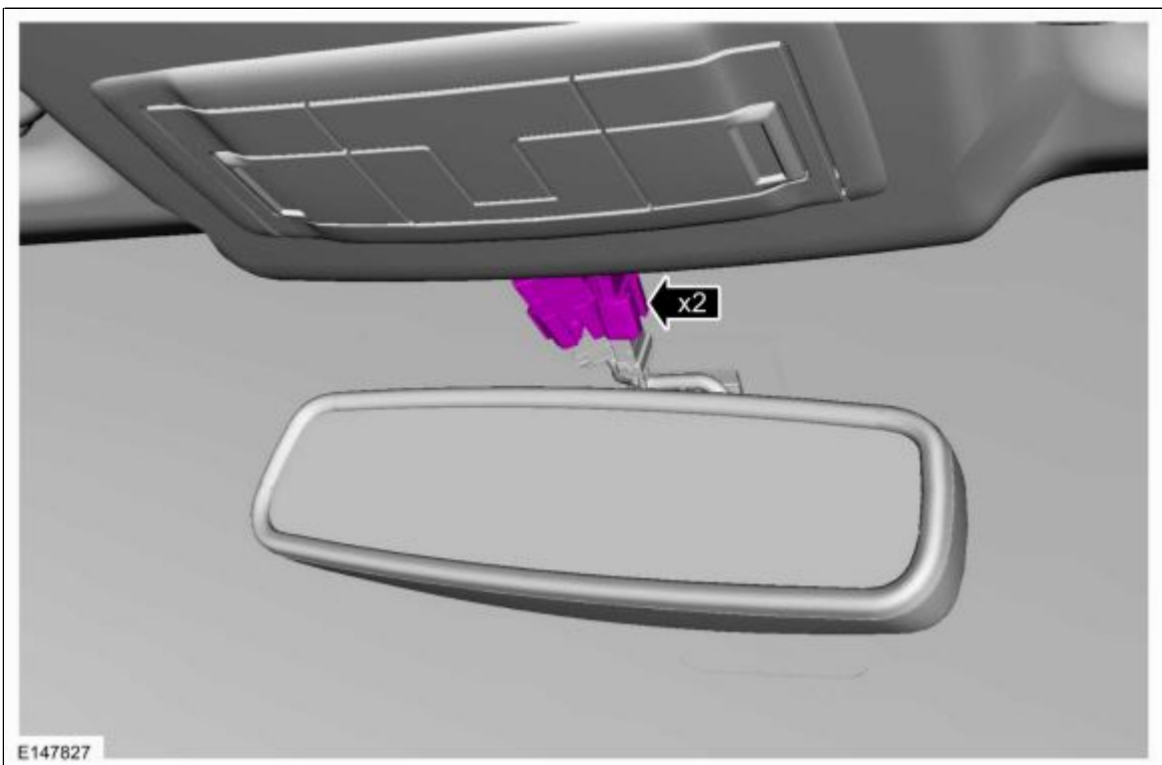
4. If equipped.
Release the clips and remove the rain sensor outer covers.



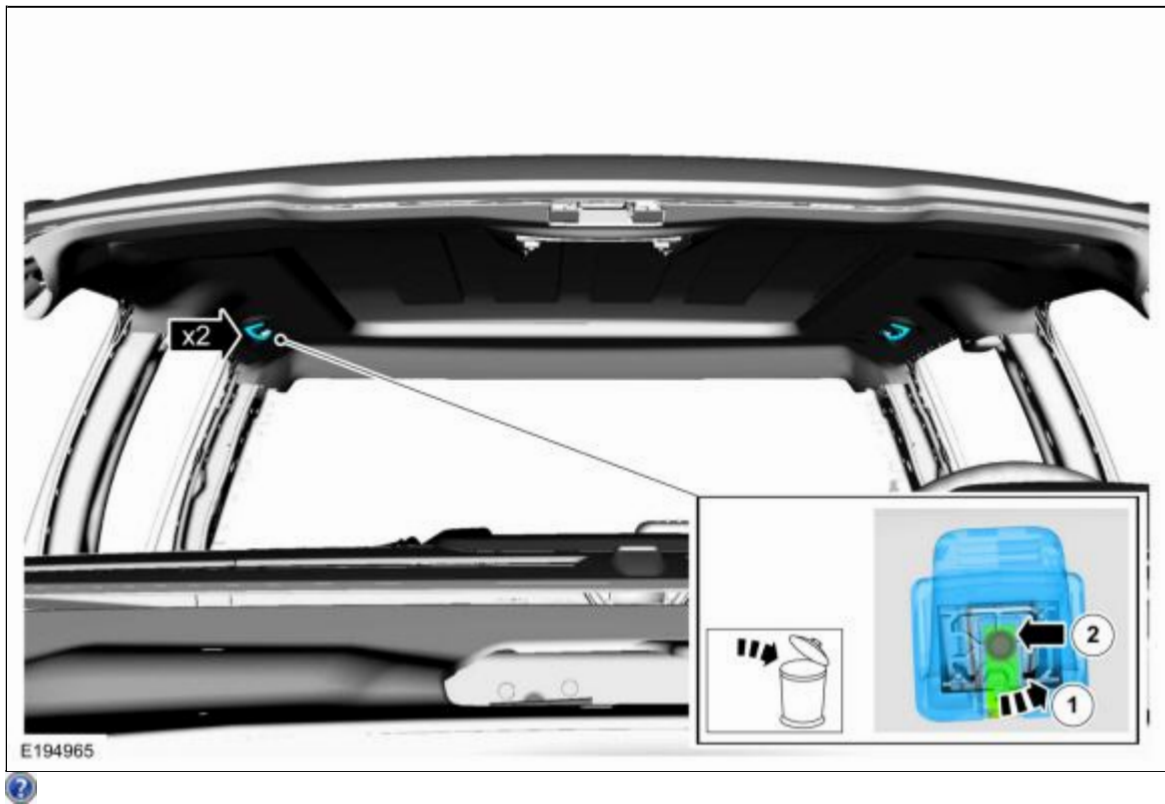
5. If equipped.
Disconnect the rear view mirror electrical connector.



6. If equipped.
Disconnect the rain sensor electrical connector.



7. On both sides.
Remove and discard the garment hooks.
1. Open the garment hook cover.
 2. Remove the screw.



8. Disconnect the headliner wiring harness connectors, release the wiring harness retainer and position the wiring harness aside.

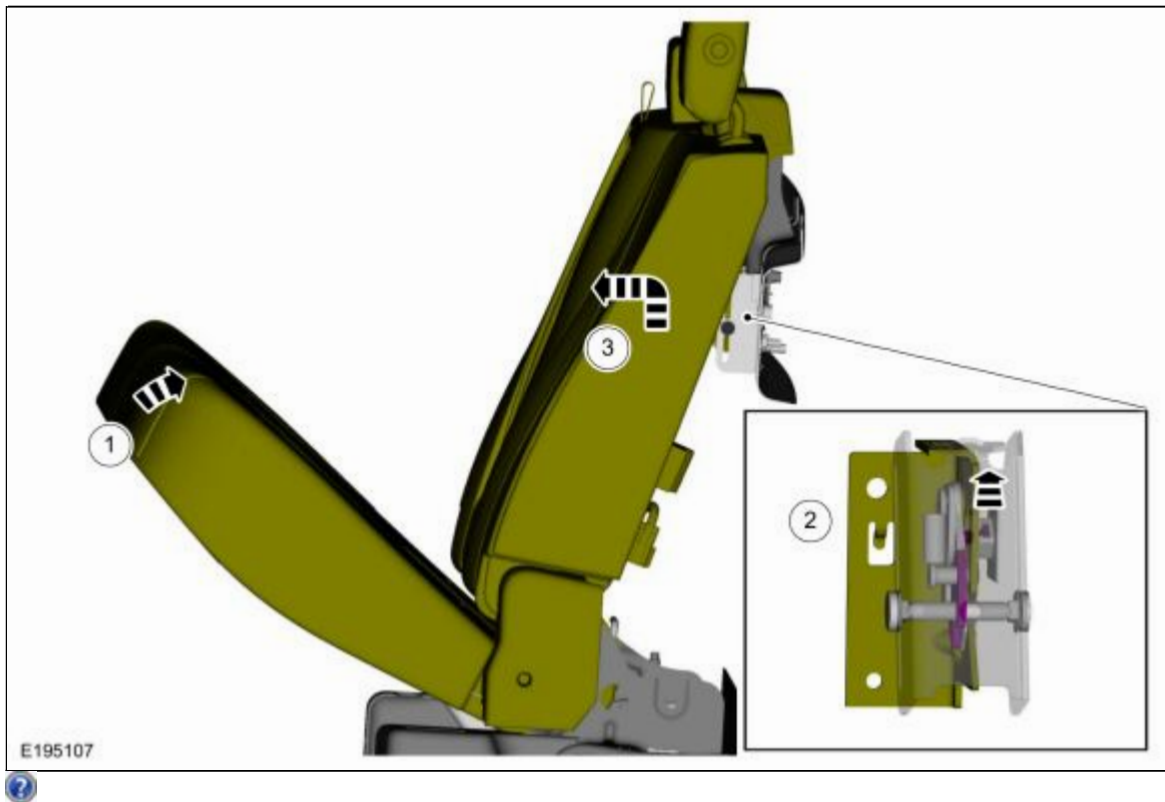


9. **NOTE:** *The seat backrest latch is only accessible when the seat cushion is raised.*

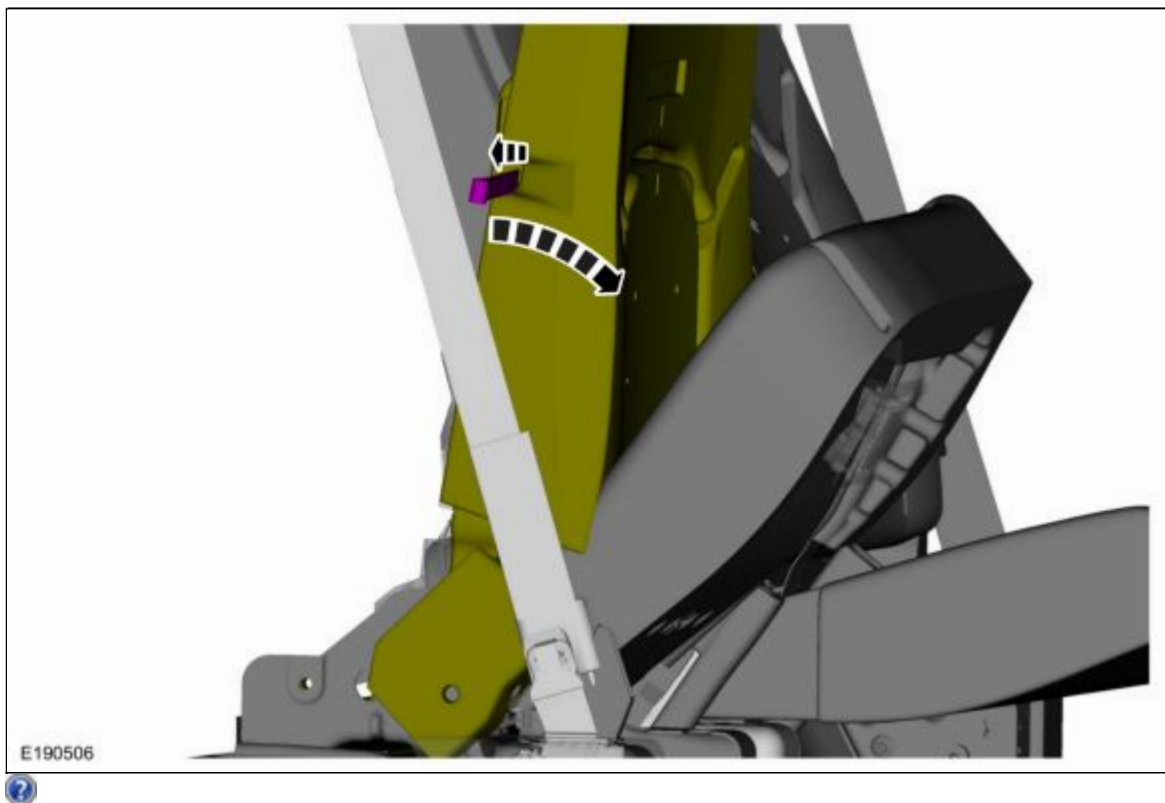
NOTE: *During installation, the striker should be in its lowest position for the latch to engage.*

Fold the LH rear seat backrest down.

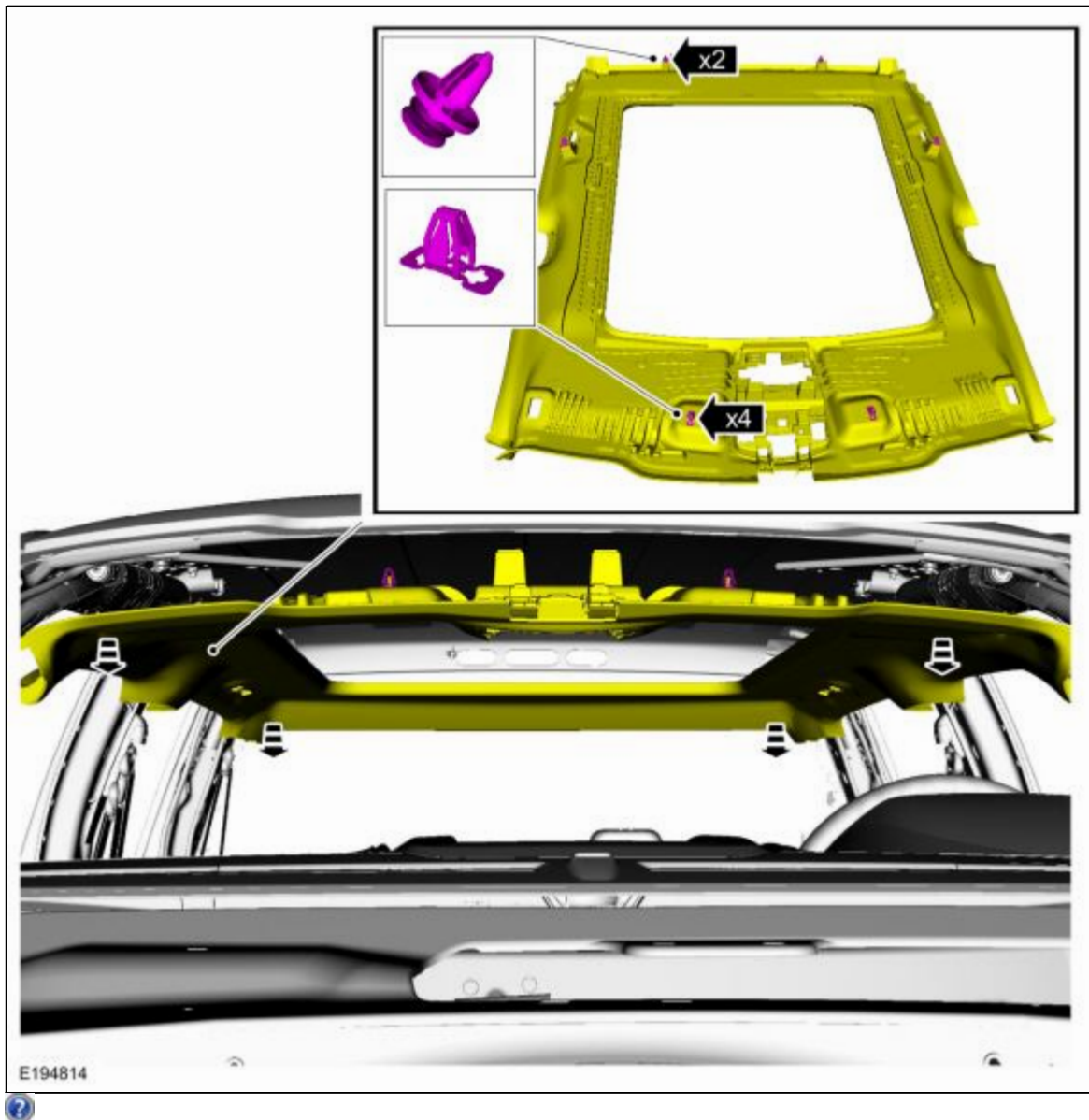
1. Raise the seat cushion.
2. Release the backrest latch.
3. Fold the backrest down.



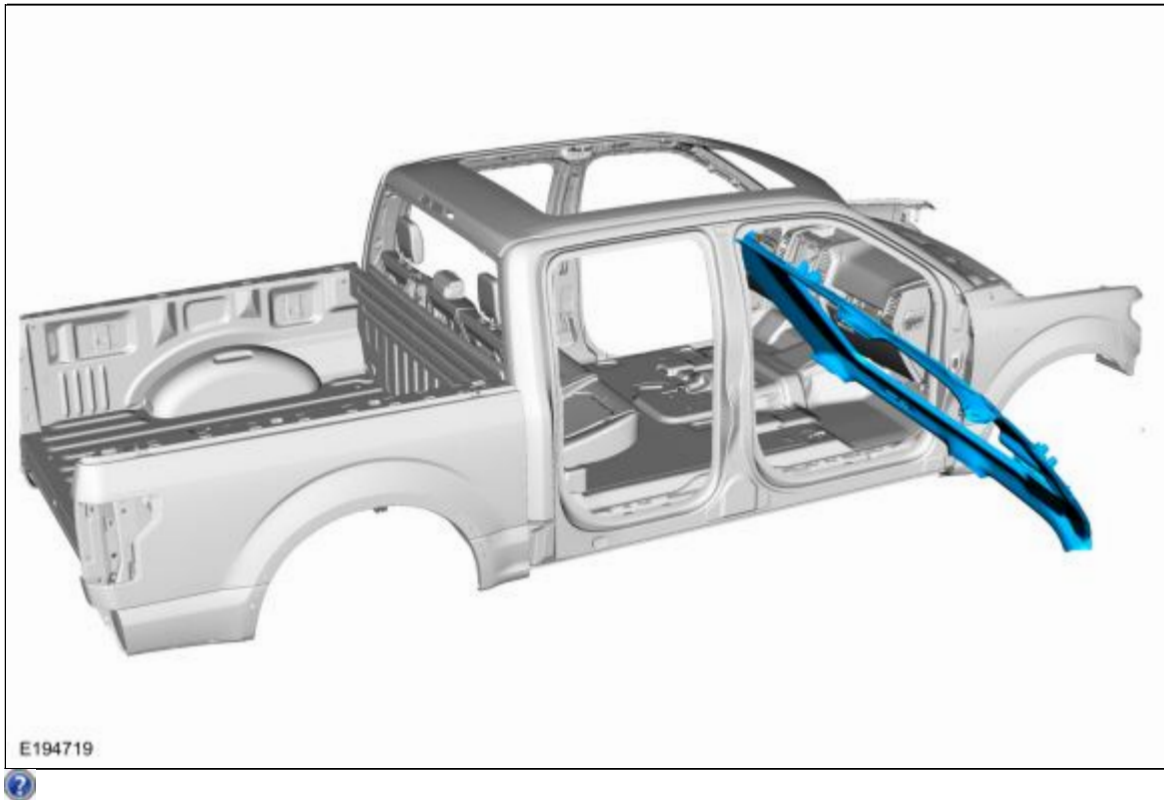
10. Pull the backrest release strap and fold the RH rear seat backrest down.



11. Release the clips and lower the headliner.



12. Remove the headliner.



Installation

1. **NOTE:** *These steps are only necessary when installing a new component.*

NOTE: *When transferring the headliner harness to a new headliner note the location of each electrical connector during removal and maintain those locations when transferring the harness. If equipped with noise cancellation the microphone connectors are the same but are not interchangeable and must maintain their original locations for the system to operate correctly.*

NOTE: *Obtain the specified adhesive commercially. Depending on the headliner and optional wiring harness(es), the purchase of multiple tubes is suggested.*

1. Using tape, mark the wire at the exit points for proper length from headliner-to-body / roof connectors.
2. Carefully remove the wiring harness from the original headliner.
3. Using a marking tool, mark the new headliner with the routing and exit points of the wiring harness from the original headliner.
4. **NOTICE:** **Make sure not to damage the wiring harness when cutting the excess adhesive from the wiring harness.**

Cut and remove any excess adhesive from the wiring harness.

5. Position the wiring harness onto the new headliner, making sure the harness has enough length to be connected to the body / roof connectors at the tape location(s) applied earlier. Apply tape to temporarily hold the wiring harness in position on the headliner.
6. Apply the adhesive in the same location as the factory installed adhesive along the full length of the wiring harness-to-headliner to avoid any NVH concern(s).
Material : 3M™ Super-Fast Repair Adhesive / 04747

2. **NOTE:** *Transfer parts as necessary.*

To install, reverse the removal procedure.

Copyright © Ford Motor Company
